



Handi-Mark II Replacement Parts	
1785851	Die Wheel Assembly
1785867	Spring & Retainer Assembly

Didark Ink Cartridges for Porous Surfaces	
1785852	Cartridge, DiDark HM-II Uninked*
1785854	Cartridge, DiDark HM-II Black
Foam Ink Cartridges for Non-Porous Surfaces	
1785213	Cartridge, Foam HM-II Uninked*

* See Distributor for type of ink to use for specific applications

Coder Service:

1. Loosen Thumb Screw & move the Cover to position shown.
2. Remove retainer from Ink Cartridge Shaft.
3. Die Wheel may be removed to mount type.
4. Ink Cartridge may be removed for re-inking.
5. Replace all items & close Cover.
6. Adjust the Ink Cartridge to the Die Wheel by turning the Cartridge Shaft Screw. The shaft will automatically hold in place after adjustment.
7. Adjust the Ink Cartridge for even inking of type (side to side) by loosening the Shaft Support Screws & moving as needed.